

# TECHNICAL INFORMATION

## **M68DB**

### **High Performance Debonder**

#### **DESCRIPTION**

Mercury M68DB is a debonder especially formulated for Mercury CA adhesives. It is a clear liquid with a relatively low evaporation rate that attacks and dissolves cured or uncured Instant Superglue (cyanoacrylate).

#### **APPLICATIONS**

Can be used to debond misaligned parts or clean up excess adhesive. It also is useful for removing spilled adhesives from work area. Debonds accidentally bonded skin.

#### **USEFUL HINTS/NOTES**

Mercury M68DB Debonder works best under repeated applications rather than one excessively large application. Apply debonder, allow it to dissolve hardened superglue and repeat as necessary. Use in an inconspicuous area for testing. May attack certain plastics, foam and remove paint or varnish.

#### **INSTRUCTIONS FOR USE**

Ensure parts are clean, dry and free from oil and grease.

#### **PROCEDURE FOR APPLICATION**

Product is normally hand applied by brush, wipe, or sprayed by pump to allow "mist" to form on bond surface.

#### **TECHNICAL FEATURES**

Appearance and Odor:.....Clear liquid. Ketone  
Viscosity :.....>1 cps  
Specific Gravity.....0.95 @ 75°F  
Flash Point  
acetone .....1.4°F (T.C.C.)  
propylene carbonate .....253°F (T.C.C)  
Shelf Life .....24 months unopened

#### **CURED PERFORMANCE**

Performance is dependent on the thickness of the adhesive film to be removed and the substrate it is adhered to. With patience the product will remove the adhesive entirely.

#### **STORAGE**

Store in a cool dry area out of direct sunlight

#### **PRESENTATION**

Bottles with pump spray: . . . . . 2oz,

#### **HEALTH & SAFETY IN USE**

Observe good housekeeping practices. Read Health & Safety Sheets. Use in well ventilated area.

**REVISED 03/25/07**  
**M68DB**

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